SIEMENS

Data sheet

6ES7518-4FX00-1AC0



Figure similar

SIMATIC S7-1500F, CPU Bundle consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

General information	
Product type designation	CPU 1518F-4 PN/DP MFP
HW functional status	FS03
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
Work memory • integrated (for program)	9 Mbyte
integrated (for program) integrated (for data)	60 Mbyte
 integrated (for CPU function library of CPU 	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++
Runtime)	blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
 Integrated (for C/C++ Runtime application) 	512 Mbyte
 available (for Linux runtime application) 	1 Gbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB . Number range	4 00 000 auditidad intermedia a a a a a a a a a a a a a a a a a a
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	sylve, see a
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs Number of diagnostic clarm OBs	2
Number of diagnostic alarm OBs Nesting depth	1
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2 070
— adjustable	Yes
IEC counter	1.00
Number	Any (only limited by the main memory)
Retentivity	, (Sinj minos of the mention)
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
	Any (only limited by the main memory)

— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
Extended retentive data area (incl. timers, counters, flags),	counters, DBs, and technology data (axes): 700 KB 20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	V
Retentivity adjustable	Yes
Retentivity preset	No
Local data	CA libitation many 40 I/D many blank
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	50 11051102 111 10101
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
● to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
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RJ 45 (Ethernet)	Yes; X1
 Number of ports 	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web serverMedia redundancy	Yes MPD Automanager according to IEC 62420.2 Edition 2.0
PROFINET IO Controller	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	512
max.	540
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
3	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 μs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms 1 ms to 16 ms
— for send cycle of 1 ms — for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 μs
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	. 55, p.5. 400. p.08.4
Interface types	Voc. V2
RJ 45 (Ethernet) Number of ports	Yes; X2 1
Number of portsintegrated switch	1 No
Integrated switch Protocols	110
IP protocol	Yes; IPv4
- 11	

 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	
Prioritized startup	Yes; per user program No
·	
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, 	128
max.	120
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	o, total across all interidence
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
- Paramig amor	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 Isochronous mode 	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
3. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X3
Number of ports	1; C/C++ Runtime can also be reached via this port
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
4. Interface	
·	
Interface types	Vac: VA
RS 485 Number of ports	Yes; X4
Number of ports Protocols	1
Protocols • PROFIBLIS DR master	Voc
PROFIBUS DP master PROFIBUS DP alays	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	40. for the interreted DDOCIDLIO DD interfer
Number of connections, max.	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
	AO 1, I NOI IDOO OF FROI INC.
Services	
Services — PG/OP communication	Yes

Fauidistance	Voc
Equidistance Isochronous mode	Yes Yes
Activation/deactivation of DP slaves	Yes
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Interface types	
RJ 45 (Ethernet)	Yes
100 Mbps1000 Mbps	
Autonegotiation	Yes; Only possible at the X3 interface of the CPU 1518 Yes
Autoriegotiation Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	103
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes
Number of connections	100
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
 Number of connections via integrated interfaces 	320
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via
	PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; as MRP redundancy manager and/or MRP client
 MRP interconnection, supported 	Yes; as ring node according to IEC 62439-2 Edition 2.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
• S7 routing	Yes
Data record routing C7 communication as some as	Yes
S7 communication, as serverS7 communication, as client	Yes
	Yes
User data per job, max. Open IE communication	See online help (S7 communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port,	Yes
supported	163
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V III III
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
ecc. actionicodion	The state of the s
 Number of connections max 	40
— Number of connections, max.— Number of nodes of the client interfaces.	40 5 000
— Number of connections, max.— Number of nodes of the client interfaces, recommended max.	40 5 000

 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/O max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
 Number of registerable nodes, max. 	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	of the type "Reference namespace" 30 000
— Number of nodes for user-defined server interfaces, max.• Alarms and Conditions	of the type "Reference namespace" 30 000 Yes
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms 	of the type "Reference namespace" 30 000 Yes 100
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics 	of the type "Reference namespace" 30 000 Yes
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols	of the type "Reference namespace" 30 000 Yes 100 50
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics 	of the type "Reference namespace" 30 000 Yes 100
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols	of the type "Reference namespace" 30 000 Yes 100 50
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS 	of the type "Reference namespace" 30 000 Yes 100 50
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode 	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP
Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max.	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm"
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000
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- Number of nodes for user-defined server interfaces, max. • Alarms and Conditions - Number of program alarms - Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance Tessage functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 800 Yes; Parallel online access possible for up to 10 engineering systems
 Number of nodes for user-defined server interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance 87 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480
- Number of nodes for user-defined server interfaces, max. • Alarms and Conditions - Number of program alarms - Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
- Number of nodes for user-defined server interfaces, max. • Alarms and Conditions - Number of program alarms - Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
- Number of nodes for user-defined server interfaces, max. • Alarms and Conditions - Number of program alarms - Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
- Number of nodes for user-defined server interfaces, max. • Alarms and Conditions - Number of program alarms - Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes; without fail-safe
— Number of nodes for user-defined server interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	of the type "Reference namespace" 30 000 Yes 100 50 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20

— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	Vacuuithaut fail aafa
• Forcing	Yes; without fail-safe
Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	V
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	15 360
technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
 per positioning axis 	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control	140
cycle of 4 ms (typical value)	
 Number of positioning axes at motion control 	192
cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	Pla
_	PLe SIL 3
SIL acc. to IEC 61508 Probability of failure /for sorvice life of 20 years and repa	
Probability of failure (for service life of 20 years and repa	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
High demand/continuous mode: PFH in	< 1.00E-09
accordance with SIL3	1.002 00
Ambient conditions	
Ambient temperature during operation	0.00
horizontal installation, min.	0 °C 60 °C: Display: 50 °C at an energting temperature of typically 50 °C the
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
vertical installation, min. vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
♥ vertical installation, max.	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
	,

configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 117 g
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