## **SIEMENS**

## **Data sheet**



Figure similar

SIPLUS S7-1500 CPU 1518-4 PN/DP MFP based on 6ES7518-4AX00-1AC0 with conformal coating, 0...+60 °C, central processing unit with C/C++ Runtime preinstalled, work memory 4 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required, with OPC UA Runtime license

General information	
Product type designation	CPU 1518-4 PN/DP MFP
Product function	
Isochronous mode	Yes; With minimum OB 6x cycle of 125 µs
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	4 Mbyte
<ul><li>integrated (for data)</li></ul>	20 Mbyte
<ul> <li>integrated (for CPU function library of CPU</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++

Runtime)	blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
<ul> <li>Integrated (for C/C++ Runtime application)</li> </ul>	500 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	
<ul><li>maintenance-free</li></ul>	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
	10 000: Blocke (OR ER EC DR) and LIDTs
Number of elements (total)	10 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 CO COO subdivided into number renes that can be used by the
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	(S) minious of the mentionery
— adjustable	Yes
S7 times	100
Number	2 048
Retentivity	20.0
— adjustable	Yes
IEC timer	100
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Vos
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF

max.	
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	3.
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul><li>integrated</li><li>Via CM</li></ul>	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul><li>integrated</li></ul>	2
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
● Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
<ul><li>supported</li></ul>	Yes
to DP, master	Yes
• in AS, master	Yes
<ul><li>in AS, slave</li></ul>	Yes
	Yes
on Ethernet via NTP	
on Ethernet via NTP     Interfaces	
	3
nterfaces	3 1
nterfaces Number of PROFINET interfaces	
Number of PROFINET interfaces Number of PROFIBUS interfaces	

Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	V
— PG/OP communication	Yes Yes
— Isochronous mode — IRT	Yes
— PROFlenergy	Yes
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via
Trumber of definedtable to Bevides, max.	AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	512
max.	
— of which in line, max.	512
Number of IO Devices that can be simultaneously activated/deactivated, may	8; in total across all interfaces
simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.	8
Updating times	The minimum value of the update time also depends on communication
Spacing intes	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 μs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms 2 ms to 32 ms
— for send cycle of 2 ms	4 ms to 64 ms
<ul><li>for send cycle of 4 ms</li><li>With IRT and parameterization of "odd" send</li></ul>	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	ps 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
Shared device  Number of IO Centrellers with chared devices.	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes

On an IE agree 11 11	V
Open IE communication     Web server.	Yes
Web server	Yes
Media redundancy  PROFINET IO Controller	No
PROFINET IO Controller Services	
— PG/OP communication	Yes
Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
Prioritized startup	No
Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul><li>— Isochronous mode</li></ul>	No
— IRT	No
— PROFlenergy	Yes
<ul> <li>Prioritized startup</li> </ul>	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
Asset management record	Yes; per user program
3. Interface	
Interface types	
Interface types  ◆ RJ 45 (Ethernet)	Yes; X3
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	Yes; X3 1; C/C++ Runtime can also be reached via this port
RJ 45 (Ethernet)	•
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	1; C/C++ Runtime can also be reached via this port No
<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> Protocols <ul> <li>IP protocol</li> </ul>	1; C/C++ Runtime can also be reached via this port No Yes; IPv4
<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> </ul>	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No
<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> </ul>	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No
RJ 45 (Ethernet)  Number of ports  integrated switch  Protocols  IP protocol  PROFINET IO Controller  PROFINET IO Device  SIMATIC communication	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes
<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> </ul>	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No
RJ 45 (Ethernet)  Number of ports  integrated switch  Protocols  IP protocol  PROFINET IO Controller  PROFINET IO Device  SIMATIC communication  Open IE communication  Web server	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes
RJ 45 (Ethernet)  Number of ports  integrated switch  Protocols  IP protocol  PROFINET IO Controller  PROFINET IO Device  SIMATIC communication  Open IE communication  Web server  PROFIBUS DP master	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes Yes Yes Yes
RJ 45 (Ethernet) Number of ports integrated switch  Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server  PROFIBUS DP master Number of connections, max.	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes Yes Yes
RJ 45 (Ethernet) Number of ports integrated switch  Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes Yes Yes Yes
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RJ 45 (Ethernet) Number of ports integrated switch  Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface  Interface  Interface types	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes Yes Yes Yes Yes Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
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<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> <li>Protocols</li> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> <li>Number of DP slaves, max.</li> </ul> Services <ul> <li>PG/OP communication</li> <li>Equidistance</li> <li>Isochronous mode</li> <li>Activation/deactivation of DP slaves</li> </ul> 4. Interface <ul> <li>Interface types</li> <li>RS 485</li> <li>Number of ports</li> </ul> Protocols <ul> <li>PROFIBUS DP master</li> </ul>	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No No Yes Yes Yes Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes
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<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> <li>Protocols</li> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> <li>Number of DP slaves, max.</li> </ul> Services <ul> <li>PG/OP communication</li> <li>Equidistance</li> <li>Isochronous mode</li> <li>Activation/deactivation of DP slaves</li> </ul> 4. Interface <ul> <li>Interface types</li> <li>RS 485</li> <li>Number of ports</li> </ul> Protocols <ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>SIMATIC communication</li> </ul>	1; C/C++ Runtime can also be reached via this port No  Yes; IPv4 No No Yes Yes Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Your services of this port No  Yes Yes Yes Yes Your services of this port No  Yes Yes Yes Your services of this port No  Yes Yes Yes

• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
RS 485	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	192
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via
	PROFIBUS
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of
— MRPD	devices in the ring: 50
Switchover time on line break, typ.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
- Switchover time on line break, typ.  - Number of stations in the ring, max.	50
— Number of stations in the ring, max.  SIMATIC communication	
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port,</li> </ul>	Yes
supported	
<ul><li>ISO-on-TCP (RFC1006)</li></ul>	Yes
<ul><li>— Data length, max.</li></ul>	64 kbyte
• UDP	Yes
<ul><li>— Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
<ul><li>UDP multicast</li></ul>	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	Voc. Standard and year no.
• HTTP	Yes; Standard and user pages
HTTPS  OPC UA	Yes; Standard and user pages
Runtime license required	Yes
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address
→ OF O ON OCIVE	space
<ul> <li>Application authentication</li> </ul>	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
• •	Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	10 ms
<ul><li>— Publishing interval, min.</li></ul>	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20
Max.	E0 000
<ul> <li>Number of monitored items, recommended max.</li> </ul>	50 000
Number of server interfaces, max.	10

<ul> <li>Number of nodes for user-defined server</li> </ul>	30 000
interfaces, max.	30 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
	Yes; Parallel online access possible for up to 10 engineering systems
Joint commission (Team Engineering)	
Status block	Yes; Up to 16 simultaneously (in total across all ES clients) No
Single step Number of breakpoints	20
Number of breakpoints Status/control	20
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	impatoroutputo, momory bito, bbo, distributed 1/05, tilliers, counters
of which status variables, max.	200; per job
of which control variables, max.	200; per job 200; per job
Forcing	200, per jub
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	200
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
Wildlight Control	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for</li> </ul>	10 240
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul><li>per positioning axis</li></ul>	80
<ul><li>per synchronous axis</li></ul>	160
— per external encoder	80
— per output cam	20
<ul><li>per output cam</li><li>per cam track</li></ul>	
	20
<ul><li>per cam track</li><li>per probe</li><li>Positioning axis</li></ul>	20 160
<ul><li>— per cam track</li><li>— per probe</li></ul>	20 160
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control</li> </ul>	20 160 40
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	20 160 40 128
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> Controller	20 160 40 128
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> Controller <ul> <li>PID_Compact</li> </ul>	20 160 40  128  128  Yes; Universal PID controller with integrated optimization
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> </ul>	20 160 40  128  128  Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> <li>PID-Temp</li> </ul>	20 160 40  128  128  Yes; Universal PID controller with integrated optimization
<ul> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> </ul>	20 160 40  128  128  Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves

Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C; = Tmin (incl. condensation/frost)
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C; = Tmin
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; incl. condensation / frost permitted (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	Voc. Class 2 (avaluding triphlerathylans)
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
Know-now protection	
User program protection/password protection	Yes

<ul> <li>Block protection</li> </ul>	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
<ul> <li>Size of ODK SO file, max.</li> </ul>	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
last modified:	4/1/2022 🗗