## SIEMENS

## Data sheet

## 6AG1518-4AP00-4AB0



SIPLUS S7-1500 CPU 1518-4 PN/DP based on 6ES7518-4AP00-0AB0 with conformal coating, 0...+60 °C, central processing unit with work memory 4 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, Ethernet, 4th interface, PROFIBUS, 1 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518-4 PN/DP
Product function	
Isochronous mode	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l <sup>2</sup> t	0.45 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	4 Mbyte
<ul> <li>integrated (for data)</li> </ul>	20 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	Vee
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns

for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of blocks (total)	10 000
DB	
Number, max.	10 000; Number range: 1 to 65535
• Size, max.	10 Mbyte
FB	
Number, max.	9 998; Number range: 1 to 65535
• Size, max.	•
FC	512 kbyte
	0.000. Number reners: 1 to CEE2E
• Number, max.	9 999; Number range: 1 to 65535
• Size, max.	512 kbyte
OB	
• Size, max.	512 kbyte
Number of free cycle OBs	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
Number of DPV1 alarm OBs	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
	Yes
— adjustable	
S7 times	0.040
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; Available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 700 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
	Vac
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	oz koyte, Ali outputs are in the process intage
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the

integrated DP interface per CM/CP - Inputs (volume) - Outputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 Hardware configuration Number of distributed IO systems 10 Number of DP masters • integrated • Via CM Number of IO Controllers • integrated • Via CM Number of IO Controllers • integrated • Via CM Number of IO Controllers • integrated • Via CM 1 • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total Rack • Modules per rack, max. • Number of lines, max. 1 PtP CM	
Inputs (volume)       8 kbyte         Outputs (volume)       8 kbyte         Subprocess images       32         • Number of subprocess images, max.       32         Hardware configuration       10         Number of distributed IO systems       10         Number of DP masters       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • Number of IO Controllers       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       1         • Wodules per rack, max.       32; CPU + 31 modules         • Number of lines, max.       1	
Outputs (volume)       8 kbyte         Subprocess images       32         • Number of subprocess images, max.       32         Hardware configuration       10         Number of distributed IO systems       10         Number of DP masters       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       1         • Wodules per rack, max.       32; CPU + 31 modules         • Number of lines, max.       1	
Subprocess images       32         • Number of subprocess images, max.       32         Hardware configuration       10         Number of distributed IO systems       10         Number of DP masters       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       4         • Modules per rack, max.       32; CPU + 31 modules         • Number of lines, max.       1	
• Number of subprocess images, max.       32         Hardware configuration       1         Number of distributed IO systems       10         Number of DP masters       10         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       32; CPU + 31 modules         • Number of lines, max.       1	
Hardware configuration         Number of distributed IO systems       10         Number of DP masters       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       1         • Modules per rack, max.       32; CPU + 31 modules         • Number of lines, max.       1	
Number of distributed IO systems       10         Number of DP masters       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       32; CPU + 31 modules         • Number of lines, max.       1	
Number of DP masters         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Number of IO Controllers       1         • integrated       1         • Via CM       8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total         Rack       1         • Modules per rack, max.       32; CPU + 31 modules         • Number of lines, max.       1	
• integrated         1           • Via CM         8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total           Number of IO Controllers         1           • integrated         1           • Via CM         8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total           Rack         32; CPU + 31 modules           • Number of lines, max.         1	
Via CM     8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total     Number of IO Controllers     integrated     1     Via CM     8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total     Rack     Modules per rack, max.     Number of lines, max.     1	
integrated     integrated     Via CM     Via CM     Start A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet)     be inserted in total     Rack     Modules per rack, max.     Number of lines, max.     1	
Via CM     S; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) be inserted in total     Rack     Modules per rack, max.     Number of lines, max.     1	
be inserted in total       Rack       • Modules per rack, max.     32; CPU + 31 modules       • Number of lines, max.     1	
Modules per rack, max.     Sumber of lines, max.     Sumber of lines, max.	can
Number of lines, max.	
	of
Number of PtP CMs     the number of connectable PtP CMs is only limited by the number available slots	01
Time of day	
Clock	
Type Hardware clock	
Backup time     6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max.     10 s; Typ.: 2 s	
Operating hours counter	
Number     8	
Clock synchronization	
• supported Yes	
• to DP, master Yes	
• in AS, master Yes	
• in AS, slave Yes	
on Ethernet via NTP Yes	
Interfaces	
Number of PROFINET interfaces 3	
Number of PROFIBUS interfaces 1	
1. Interface	
Interface types     • RJ 45 (Ethernet) Yes	
RJ 45 (Ethernet) Yes     Number of ports 2	
integrated switch     Yes	
Protocols	
PROFINET IO Controller Yes	
PROFINET IO Device     Yes	
SIMATIC communication     Yes	
Open IE communication     Yes	
Web server     Yes	
Media redundancy     Yes	
PROFINET IO Controller	
Services	
— PG/OP communication Yes	
— Isochronous mode Yes	
— IRT Yes	
- PROFlenergy Yes	
— Prioritized startup Yes; Max. 32 PROFINET devices	
<ul> <li>Number of connectable IO Devices, max.</li> <li>512; In total, up to 1 000 distributed I/O devices can be connected PROFIBUS or PROFINET</li> </ul>	via
— Of which IO devices with IRT, max. 64	
— Number of connectable IO Devices for RT, 256 max.	

— of which in line, max.	256
— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	U Contraction of the second seco
-	0
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
-	
— for send cycle of 2 ms	2 ms to 32 ms
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul> <li>— Isochronous mode</li> </ul>	No
— IRT	Yes
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device.	4
max.	7
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	1
	No
integrated switch	INU
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	No
<ul> <li>PROFINET IO Device</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	
	Yes
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes
Number of ports	1
<ul> <li>integrated switch</li> </ul>	No
Protocols	
PROFINET IO Controller	No
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via
	PROFIBUS or PROFINET
Services	
	Ver
- PG/OP communication	Yes
— Equidistance	Yes
<ul> <li>— Isochronous mode</li> </ul>	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
4. Interface	
Interface types	
• RS 485	Yes

- Number of ports	4
Number of ports	1
Protocols	N
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	49: for the integrated DDOEIDLIC DD interface
Number of connections, max.     Services	48; for the integrated PROFIBUS DP interface
	Yes
<ul> <li>PG/OP communication</li> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
	165
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	192
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via
Podundanov modo	PROFIBUS
Redundancy mode Media redundancy	
- MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of
	devices in the ring: 50
<ul> <li>— Switchover time on line break, typ.</li> </ul>	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	
S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port,</li> </ul>	Yes
supported	
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
	Yes
Web server	
• HTTP • HTTPS	Yes; Standard and user-defined pages Yes; Standard and user-defined pages
	res, Standard and user-defined pages
Further protocols     MODBUS	
	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
Test commissioning functions	

Status block	Yes; Up to 16 simultaneously
Single step	No
Status/control	N
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	
— of which status variables, max.	200; per job
<ul> <li>— of which control variables, max.</li> </ul>	200; per job
Forcing	
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
<ul> <li>— of which powerfail-proof</li> </ul>	1 000
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	8
Interrupts/diagnostics/status information	
Diagnostics indication LED	Vec
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes
Speed-controlled axis	
<ul> <li>— Number of speed-controlled axes, max.</li> </ul>	128; Up to 128 axes in total (speed-controlled, positioning axis, external
	encoders) are supported
<ul> <li>Positioning axis</li> </ul>	
— Number of positioning axes, max.	128; Up to 128 axes in total (speed-controlled, positioning axis, external
	encoders) are supported
External encoders	
<ul> <li>Number of external encoders, max.</li> </ul>	128; Up to 128 axes in total (speed-controlled, positioning axis, external
	encoders) are supported
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	$0^{\circ}$ Cr = Train (incl. condencation (freet))
horizontal installation, min.	0 °C; = Tmin (incl. condensation/frost)
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
- vertical installation and	display is switched off
• vertical installation, min.	0 °C; = Tmin
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Anabient temponolium division stans as (t	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
Ambient air temperature-barometric pressure-	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin
altitude	(Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin
Deletive humidity	(Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	400 % Dilling condenantia (fract (ractory)
<ul> <li>With condensation, tested in accordance with IEC</li> <li>60068-2-38 max</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under
60068-2-38, max.	condensation conditions)
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
and lubricants	
Use in stationary industrial systems	Very Clear 2D2 mold function and deviations of 10.00 million in the
<ul> <li>— to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
	iauna, viass obs viriequest

<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>— to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
configuration / programming / header Programming language	Yes
configuration / programming / header Programming language — LAD	Yes
configuration / programming / header Programming language — LAD — FBD	Yes
configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display	Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection	Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Read/write protection	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Block protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Block protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Block protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • programming / cycle time monitoring / header         • lower limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • programming / cycle time monitoring / header         • lower limit         • upper limit         Dimensions         Width	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Programming / cycle time monitoring / header         • lower limit         • upper limit         Dimensions         Width         Height         Depth	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes