## SIEMENS

## Data sheet

## 6AG1513-1FL02-2AB0



SIPLUS S7-1500 CPU 1513F-1 PN based on 6ES7513-1FL02-0AB0 with conformal coating, -25...+60 °C, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 40 ns bit performance, SIMATIC Memory Card required spare part display: 6AG1591-1AB00-2AA0

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General information	
Product type designation	CPU 1513F-1 PN
Product function	
<ul> <li>I&amp;M data</li> </ul>	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	Yes; With minimum OB 6x cycle of 500 µs
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1 s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	450 kbyte
<ul> <li>integrated (for data)</li> </ul>	1.5 Mbyte

Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	62 65/18
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	200 113
Number of elements (total) DB	2 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB • Number range	0 65 535
Number range     Size max	0 65 535 450 kbyte
• Size, max. FC	450 kbyte
Number range	0 65 535
Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of time alarm OBs     Number of delay alarm OBs	20
Number of cyclic interrupt OBs	
	20; With minimum OB 3x cycle of 500 μs 50
Number of process alarm OBs	
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	

<ul> <li>Retentivity adjustable</li> <li>Retentivity preset</li> <li>Local data <ul> <li>per priority class, max.</li> </ul> </li> <li>Address area <ul> <li>Number of IO modules</li> <li>I/O address area</li> <li>Inputs</li> <li>Outputs</li> </ul> </li> </ul>	Yes No 64 kbyte; max. 16 KB per block
Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs	64 kbyte; max. 16 KB per block
per priority class, max.  Address area  Number of IO modules  I/O address area  I/O address area I/O address	
Address area Number of IO modules I/O address area • Inputs	
Number of IO modules I/O address area • Inputs	
Inputs	2 048; max. number of modules / submodules
	32 kbyte; All inputs are in the process image
	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	20
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
integrated	1 6: A maximum of 6 CMc (PROEINET + PROEIRLIS) can be incorted in
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	No.
• supported	Yes
• in AS, master	Yes
<ul> <li>in AS, slave</li> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	1
Number of PROFINET interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports     integrated switch	2
integrated switch Protocols	Yes
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy     PROFINET IO Controller	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
Services	

— PG/OP communication	Yes
— Isochronous mode	Yes
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS- i, PROFIBUS or PROFINET
- Of which IO devices with IRT, max.	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>— Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	μο ο οι ο μο)
— for send cycle of 250 µs	250 μs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
— Asset management record	Yes; per user program
Interface types RJ 45 (Ethernet)	
	Yes
<ul><li>100 Mbps</li><li>Autonegotiation</li></ul>	Yes
Autoregoliation     Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	
I NOT ISAIC	Ves
Number of connections	Yes
Number of connections • Number of connections, max.	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16 Yes Yes; as MRP redundancy manager and/or MRP client; max. number of
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16 Yes Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy         <ul> <li>MRP</li> <li>MRPD</li> </ul> </li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16 Yes Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 Yes; Requirement: IRT
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy         <ul> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> </ul> </li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16 Yes Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD

<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
- several passive connections per port,	Yes
supported	
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
- Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
- Number of connections, max.	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C</li> </ul>	300
max. — Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
<ul> <li>Number of simultaneous calls of the client instructions for session management, per</li> </ul>	1
connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable nodes, max.</li> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— Number of sessions, max.</li> </ul>	32
<ul> <li>— Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
- Number of server methods, max.	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10
<ul> <li>Number of nodes for user-defined server</li> </ul>	1 000
interfaces, max.	
Further protocols	

• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
Number of leadeble and more second in DUN second	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms <ul> <li>Number of program alarms</li> </ul>	300
Number of program alarms     Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	5
Forcing, variables	Peripheral inputs/outputs
Number of variables, max. Diagnostic buffer	200
present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	
	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	
Number of available Motion Control resources for	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources</li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160
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<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> <li>Positioning axis <ul> <li>Number of positioning axes at motion control</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40 5
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<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> <li>Positioning axis <ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> <li>Controller <ul> <li>PID_Compact</li> <li>PID_3Step</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40 5 10 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
<ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> <li>Positioning axis <ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> <li>Controller <ul> <li>PID_Compact</li> <li>PID_Temp</li> </ul> </li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40 5 10 Yes; Universal PID controller with integrated optimization
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ighest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
bient conditions	
mbient temperature during operation	
horizontal installation, min.	-25 °C; = Tmin (incl. condensation/frost)
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; = Tmax; display: 50 °C, the display is switched off at an operati temperature of typically 50 °C
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; = Tmin (incl. condensation/frost)
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, t display is switched off
mbient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Ititude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient air temperature-barometric pressure- altitude	Restrictions for installation altitudes > 2 000 m, see entry ID: 1097632
elative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
esistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul> <li>— to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>— to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology — Against chemically active substances acc. to	Yes; Class 3 (excluding trichlorethylene)
EN 60654-4 — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible
71.04	level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
onformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
nfiguration / header	
onfiguration / programming / header	

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g
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