



SIPLUS ET 200SP CPU 1510SP-1 PN based on 6ES7510-1DJ01-0AB0 with conformal coating, -40...+70 °C, no pluggable BusAdapter, central processing unit with work memory 100 KB for program and 750 KB for data, 1st interface, PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required,

General information	
Product type designation	CPU 1510SP-1 PN
Product function	
<ul style="list-style-type: none"> <li>I&amp;M data</li> <li>Module swapping during operation (hot swapping)</li> <li>Isochronous mode</li> </ul>	Yes; I&M0 to I&M3 Yes; Multi-hot swapping Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
$I^2t$	0.14 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> <li>integrated (for program)</li> <li>integrated (for data)</li> </ul>	100 kbyte 750 kbyte
Load memory	
<ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
<ul style="list-style-type: none"> <li>maintenance-free</li> </ul>	Yes
CPU processing times	

for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns

**CPU-blocks**

Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
<b>DB</b>	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
<b>FB</b>	
• Number range	0 ... 65 535
• Size, max.	100 kbyte
<b>FC</b>	
• Number range	0 ... 65 535
• Size, max.	100 kbyte
<b>OB</b>	
• Size, max.	100 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
<b>Nesting depth</b>	
• per priority class	24

**Counters, timers and their retentivity**

<b>S7 counter</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC counter</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>S7 times</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC timer</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes

**Data areas and their retentivity**

Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
<b>Flag</b>	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Local data</b>	
• per priority class, max.	64 kbyte; max. 16 KB per block

**Address area**

Number of IO modules	1 024; max. number of modules / submodules
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<b>I/O address area</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul>	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image
<b>per integrated IO subsystem</b>	
<ul style="list-style-type: none"> <li>— Inputs (volume)</li> <li>— Outputs (volume)</li> </ul>	8 kbyte 8 kbyte
<b>per CM/CP</b>	
<ul style="list-style-type: none"> <li>— Inputs (volume)</li> <li>— Outputs (volume)</li> </ul>	8 kbyte 8 kbyte
<b>Subprocess images</b>	
<ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>	32
<b>Address space per module</b>	
<ul style="list-style-type: none"> <li>• Address space per module, max.</li> </ul>	288 byte; For input and output data respectively
<b>Address space per station</b>	
<ul style="list-style-type: none"> <li>• Address space per station, max.</li> </ul>	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
<b>Hardware configuration</b>	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
<ul style="list-style-type: none"> <li>• Via CM</li> </ul>	1
<b>Number of IO Controllers</b>	
<ul style="list-style-type: none"> <li>• integrated</li> <li>• Via CM</li> </ul>	1 0
<b>Rack</b>	
<ul style="list-style-type: none"> <li>• Modules per rack, max.</li> <li>• Quantity of operable ET 200SP modules, max.</li> <li>• Quantity of operable ET 200AL modules, max.</li> <li>• Number of lines, max.</li> </ul>	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules; > 60 °C ambient temperature CPU + 32 modules + server module + 16 ET 200AL modules 64; > 60 °C ambient temperature: 32 modules 16 1
<b>PtP CM</b>	
<ul style="list-style-type: none"> <li>• Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only limited by the number of available slots
<b>Time of day</b>	
<b>Clock</b>	
<ul style="list-style-type: none"> <li>• Type</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
<b>Operating hours counter</b>	
<ul style="list-style-type: none"> <li>• Number</li> </ul>	16
<b>Clock synchronization</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• to DP, master</li> <li>• to DP, slave</li> <li>• in AS, master</li> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul>	Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes
<b>Interfaces</b>	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
<b>1. Interface</b>	
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> <li>• Number of ports</li> <li>• BusAdapter (PROFINET)</li> </ul>	Yes; X1 P3 1 No
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• IP protocol</li> <li>• PROFINET IO Controller</li> <li>• PROFINET IO Device</li> <li>• SIMATIC communication</li> </ul>	Yes; IPv4 Yes Yes Yes

<ul style="list-style-type: none"> <li>• Open IE communication</li> <li>• Web server</li> <li>• Media redundancy</li> </ul>	<p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>No</p>
<b>PROFINET IO Controller</b>	
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— Direct data exchange</li> <li>— IRT</li> <li>— PROFIenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices, max.</li> <li>— Of which IO devices with IRT, max.</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>64</p> <p>64</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p>
<b>Update time for IRT</b>	
<ul style="list-style-type: none"> <li>— for send cycle of 250 <math>\mu</math>s</li> <li>— for send cycle of 500 <math>\mu</math>s</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	<p>250 <math>\mu</math>s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 <math>\mu</math>s of the isochronous OB is decisive</p> <p>500 <math>\mu</math>s to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 <math>\mu</math>s of the isochronous OB is decisive</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 <math>\mu</math>s: 375 <math>\mu</math>s, 625 <math>\mu</math>s ... 3 875 <math>\mu</math>s)</p>
<b>Update time for RT</b>	
<ul style="list-style-type: none"> <li>— for send cycle of 250 <math>\mu</math>s</li> <li>— for send cycle of 500 <math>\mu</math>s</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> </ul>	<p>250 <math>\mu</math>s to 128 ms</p> <p>500 <math>\mu</math>s to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>
<b>PROFINET IO Device</b>	
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFIenergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— activation/deactivation of I-devices</li> <li>— Asset management record</li> </ul>	<p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p>
<b>2. Interface</b>	
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RS 485</li> <li>• Number of ports</li> </ul>	<p>Yes; Via CM DP module</p> <p>1</p>
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• SIMATIC communication</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>PROFIBUS DP master</b>	
<ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of DP slaves, max.</li> </ul>	<p>48; Of which 4 each reserved for ES and HMI</p> <p>125; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p>
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Equidistance</li> <li>— Isochronous mode</li> </ul>	<p>Yes</p> <p>No</p> <p>No</p>

— Activation/deactivation of DP slaves Yes

## Interface types

### RJ 45 (Ethernet)

- 100 Mbps Yes
- Autonegotiation Yes
- Autocrossing Yes
- Industrial Ethernet status LED Yes

### RS 485

- Transmission rate, max. 12 Mbit/s

## Protocols

PROFIsafe No

### Number of connections

- Number of connections, max. 96; via integrated interfaces of the CPU and connected CPs / CMs
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 64
- Number of connections per CP/CM 32
- Number of S7 routing paths 16

### Redundancy mode

- H-Sync forwarding No

### Media redundancy

- Media redundancy No
- MRP No
- MRP interconnection, supported No
- MRPD No

### SIMATIC communication

- PG/OP communication Yes; encryption with TLS V1.3 pre-selected
- S7 routing Yes
- Data record routing Yes
- S7 communication, as server Yes
- S7 communication, as client Yes
- User data per job, max. See online help (S7 communication, user data size)

### Open IE communication

- TCP/IP Yes
  - Data length, max. 64 kbyte
  - several passive connections per port, supported Yes
- ISO-on-TCP (RFC1006) Yes
  - Data length, max. 64 kbyte
- UDP Yes
  - Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast
  - UDP multicast Yes; Max. 5 multicast circuits
- DHCP Yes
- DNS Yes
- SNMP Yes
- DCP Yes
- LLDP Yes
- Encryption Yes; Optional

### Web server

- HTTP Yes; Standard and user pages
- HTTPS Yes; Standard and user pages

### OPC UA

- Runtime license required Yes; "Small" license required
- OPC UA Client Yes
  - Application authentication Yes
  - Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
  - User authentication "anonymous" or by user name & password
  - Number of connections, max. 4
  - Number of nodes of the client interfaces, recommended max. 1 000
  - Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA-ReadList/OPC-UA-WriteList max. 300
  - Number of elements for one call of OPC-UA-NameSpaceGetIndexList max. 20

— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions for session management, per connection, max.	1
— Number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
● OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	1 000
● Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
<b>Further protocols</b>	
● MODBUS	Yes; MODBUS TCP
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
● Number of program alarms	600
● Number of alarms for system diagnostics	100
● Number of alarms for motion technology objects	80
<b>Test commissioning functions</b>	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
<b>Status/control</b>	
● Status/control variable	Yes
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
● Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
<b>Forcing</b>	
● Forcing	Yes
● Forcing, variables	Peripheral inputs/outputs
● Number of variables, max.	200
<b>Diagnostic buffer</b>	
● present	Yes

<ul style="list-style-type: none"> <li>Number of entries, max.               <ul style="list-style-type: none"> <li>— of which powerfail-proof</li> </ul> </li> </ul>	1 000 500
<b>Traces</b>	
<ul style="list-style-type: none"> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>Monitoring of the supply voltage (PWR-LED)</li> <li>Connection display LINK TX/RX</li> </ul>	Yes Yes Yes Yes Yes
<b>Supported technology objects</b>	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul style="list-style-type: none"> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources               <ul style="list-style-type: none"> <li>— per speed-controlled axis</li> <li>— per positioning axis</li> <li>— per synchronous axis</li> <li>— per external encoder</li> <li>— per output cam</li> <li>— per cam track</li> <li>— per probe</li> </ul> </li> <li>Positioning axis               <ul style="list-style-type: none"> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul>	800  40 80 160 80 20 160 40  5 10
Controller	Yes; Universal PID controller with integrated optimization
<ul style="list-style-type: none"> <li>PID_Compact</li> <li>PID_3Step</li> <li>PID-Temp</li> </ul>	Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
<ul style="list-style-type: none"> <li>High-speed counter</li> </ul>	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	-40 °C; = Tmin (incl. condensation/frost) 70 °C; = Tmax -40 °C; = Tmin 50 °C; = Tmax
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
<ul style="list-style-type: none"> <li>Resistant to commercially available coolants and lubricants</li> </ul>	No
<b>Use in stationary industrial systems</b>	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-6</li> <li>to chemically active substances according to EN 60721-3-6</li> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna) Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust (with the exception of oil droplets in the air); *
<b>Usage in industrial process technology</b>	

— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>
<b>configuration / header</b>	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
<b>Know-how protection</b>	
<ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>Access protection</b>	
<ul style="list-style-type: none"> <li>• protection of confidential configuration data</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
programming / cycle time monitoring / header	
<ul style="list-style-type: none"> <li>• lower limit</li> <li>• upper limit</li> </ul>	<p>adjustable minimum cycle time</p> <p>adjustable maximum cycle time</p>
<b>Dimensions</b>	
Width	100 mm
Height	117 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	470 g
<b>last modified:</b>	4/1/2022 