SIEMENS

Data sheet

6AG1231-5QF32-4XB0



SIPLUS S7-1200 SM 1231 TC 8 AI based on 6ES7231-5QF32-0XB0 with conformal coating, -20...+60 $^\circ\text{C},$ analog input, SM 1231 TC 8 AI thermocouples

General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	40 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	4; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
Voltage	No
Current	No
Thermocouple	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ±80 mV
 Resistance thermometer 	No
Resistance	No
Input ranges (rated values), voltages	
• -80 mV to +80 mV	Yes
— Input resistance (-80 mV to +80 mV)	≥1 MOhm
Input ranges (rated values), thermocouples	
• Type B	Yes
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Туре К	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Туре Т	Yes
Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Analog value generation for the inputs	
Measurement principle	integrating
Integration and conversion time/resolution per channel	

 Resolution with overrange (bit including sign), max. 	15 bit; + sign
 Integration time, parameterizable 	No
 Interference voltage suppression for interference frequency f1 in Hz 	85 dB at 50 / 60 / 400 Hz
Smoothing of measured values	
parameterizable	Yes
Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Repeat accuracy in steady state at 25 °C (relative to	0.5 %
output range), (+/-)	
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 =	
Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
Diagnostic alarm	Yes
Diagnoses	
Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	Vec
• for status of the inputs	Yes
for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
 Fall height, max. 	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
• max.	60 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
max.	70 °C
 Altitude during operation relating to sea level Installation altitude above sea level, max. 	5 000 m
Ambient air temperature-barometric pressure-	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin
altitude	(Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +2 000 m) // Tmin
	(Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 	100 %; RH incl. condensation/frost (no commissioning under
60068-2-38, max.	condensation conditions)
Resistance	
Coolants and lubricants	Very heldingel and all designed in the sign
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of
EN 60721-3-3	fauna); Class 3B3 on request
— to chemically active substances according to	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
EN 60721-3-3	(severity degree 3); *
— to mechanically active substances according to	Yes; Class 3S4 incl. sand, dust, *
EN 60721-3-3	
Use on ships/at sea	Voc Class 6D2 mold and fundal anaros (avaluting fauna): Class 6D2
 — to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
— to chemically active substances according to	(severity degree 3); *
 — to chemically active substances according to EN 60721-3-6 	
	Yes; Class 6S3 incl. sand, dust; *
EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology	
EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology — Against chemically active substances acc. to	Yes; Class 6S3 incl. sand, dust; * Yes; Class 3 (excluding trichlorethylene)
EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology — Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology — Against chemically active substances acc. to	

Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
connection method / header	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	220 g
last modified:	12/18/2020 🖸