SIEMENS

Data sheet

6AG1215-1HG40-5XB0



SIPLUS S7-1200 CPU 1215C DC/DC/relay based on 6ES7215-1HG40-0XB0 with conformal coating, -40...+60 °C, start up -25 °C, compact CPU, DC/DC/relay, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DQ relay 2 A; 2 AI 0-10 V DC, power supply: DC 20.4-28.8 V DC, program/data memory 125 KB

Figure similar

General information	
Product type designation	CPU 1215C DC/DC/relay
Firmware version	V4.1
Engineering with	
 STEP 7 TIA Portal configurable/integrated from 	see entry ID: 109746275
version	
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
 Rated value (DC) 	24 V
 permissible range, lower limit (DC) 	5 V
 permissible range, upper limit (DC) 	250 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
integrated	100 kbyte
expandable	No
Load memory	
integrated	4 Mbyte
 Plug-in (SIMATIC Memory Card), max. 	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	

Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
• 101 Signal 1	10 V DO at 2.0 m/A
Input current	10 V DO at 2.0 HA
Input current • for signal "1", typ.	1 mA
Input current • for signal "1", typ. Input delay (for rated value of input voltage)	
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs	1 mA
Input current • for signal "1", typ. Input delay (for rated value of input voltage)	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
Input current ● for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms
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Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes
Input current ● for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
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Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
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Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC
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Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max. • "1" to "0", max. Switching frequency • of the pulse outputs, with resistive load, max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max. • "1" to "0", max. Switching frequency • of the pulse outputs, with resistive load, max. Relay outputs	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC 10 ms; max. 10 ms; max.
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max. • "1" to "0", max. Switching frequency • of the pulse outputs, with resistive load, max. Relay outputs • Number of relay outputs	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC 10 ms; max. 10 ms; max.
Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max. • "1" to "0", max. Switching frequency • of the pulse outputs, with resistive load, max. Relay outputs • Number of relay outputs • Number of operating cycles, max.	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC 10 ms; max. 10 ms; max.
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Input current • for signal "1", typ. Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. • unshielded, max. Outputs Number of digital outputs Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output delay with resistive load • "0" to "1", max. • "1" to "0", max. Switching frequency • of the pulse outputs, with resistive load, max. Relay outputs • Number of relay outputs • Number of operating cycles, max. Cable length	1 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Yes; Single phase: 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10; Relays 2 A 30 W with DC, 200 W with AC 10 ms; max. 10 ms; max. 1 Hz 10 mechanically 10 million, at rated load voltage 100 000

Analog inputs	
Number of analog inputs	2
Input ranges	2
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
Encoder	
Connectable encoders • 2-wire sensor	Yes
	res
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	Yes
RJ 45 (Ethernet) Protocols	165
PROFINET IO Controller	Yes
PROFINET IO Device	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	100, 7 too official and office for formation and
Transmission rate, max.	100 Mbit/s
Services	
 Number of connectable IO Devices, max. 	16
PROFINET IO Device	
Services	
— Shared device	Yes
 Number of IO Controllers with shared device, 	2
max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	V.
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server • supported	Yes
supportedUser-defined websites	Yes
• User-defined websites Further protocols	163
MODBUS	Yes
communication functions / header	100
S7 communication	

supported	Yes
as server	Yes
as client Number of connections	Yes
overall	16; dynamically
Test commissioning functions	io, agricumoung
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	μ
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	0.11.4.5401/0.61.4
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8 Up to 4 with SR 1222
Number of positioning axes via pulse-direction interface PID controller	Up to 4 with SB 1222 Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	500V AC for 1 minute
between the channels, in groups of	1
Potential separation digital outputs	
Potential separation digital outputs	Relays
 between the channels 	No
 between the channels, in groups of 	2
EMC	
Interference immunity against discharge of static electricity	
 Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
 Test voltage at air discharge 	8 kV
Test voltage at air discharge Test voltage at contact discharge	8 kV 6 kV
Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference	6 kV
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4	6 kV Yes
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4	6 kV
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge	6 kV Yes Yes
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5	6 kV Yes Yes
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance	6 kV Yes Yes Yes e induced by high-frequency fields
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5	6 kV Yes Yes
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency	6 kV Yes Yes Yes e induced by high-frequency fields
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	6 kV Yes Yes Yes e induced by high-frequency fields
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011	Yes Yes Yes Yes e induced by high-frequency fields Yes
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas	Yes Yes Yes Yes e induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas	Yes Yes Yes Yes e induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas	Yes Yes Yes Yes induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas	Yes Yes Yes Yes induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance Interference immunity against conducted variable disturbance Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Degree and class of protection IP degree of protection Ambient conditions Free fall Fall height, max.	Yes Yes Yes Yes induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas Degree and class of protection IP degree of protection Ambient conditions Free fall	Yes Yes Yes Yes e induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance Interference immunity against conducted variable disturbance Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Degree and class of protection IP degree of protection Ambient conditions Free fall Fall height, max.	Yes Yes Yes Yes e induced by high-frequency fields Yes Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 IP20 0.3 m; five times, in product package -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas • Limit class of protection IP degree of protection Ambient conditions Free fall • Fall height, max. Ambient temperature during operation	Yes Yes Yes induced by high-frequency fields Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 IP20 0.3 m; five times, in product package -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas • Limit class of protection IP degree of protection Ambient conditions Free fall • Fall height, max. Ambient temperature during operation • min.	Yes Yes Yes induced by high-frequency fields Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 IP20 0.3 m; five times, in product package -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no
— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity on supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas • Limit class of protection IP degree of protection Ambient conditions Free fall • Fall height, max. Ambient temperature during operation • min.	Yes Yes Yes induced by high-frequency fields Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 IP20 0.3 m; five times, in product package -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on
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— Test voltage at air discharge — Test voltage at contact discharge Interference immunity to cable-borne interference • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge • Interference immunity and supply lines acc. to IEC 61000-4-5 Interference immunity against conducted variable disturbance • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas • Limit class of protection IP degree of protection Ambient conditions Free fall • Fall height, max. Ambient temperature during operation • min. • max.	Yes Yes Yes Yes Yes e induced by high-frequency fields Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 IP20 0.3 m; five times, in product package -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position

a may	70 °C
max. Altitude during operation relating to sea level	10 0
Installation altitude above sea level, max.	2 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
 Vibration resistance during operation acc. to IEC 60068-2-6 	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	Vac: IEC 69. Dart 2.27 half aine; atranath of the about 15 a /nock
 tested according to IEC 60068-2-27 	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
 to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	Vac: Class 2 (avaluding triphlarathylans)
Against chemically active substances acc. to EN 60654-4 Environmental conditions for process.	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	Van
adjustable	Yes
Dimensions	400
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	

Weight, approx. 585 g

last modified: 4/1/2022 🖸