## SIEMENS

## Data sheet

## 6AG1212-1HE40-4XB0



SIPLUS S7-1200 CPU 1212C DC/DC/relay based on 6ES7212-1HE40-0XB0 with conformal coating, -20...+60 °C, compact CPU, DC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DQ relay 2 A 2 AI 0-10 V DC power supply: 20.4-28.8 V D program/data memory 75 KB

Figure	similar
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General information	
Product type designation	CPU 1212C DC/DC/relay
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	5 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	250 V
Input current	
Current consumption (rated value)	400 mA; Typical
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
<ul> <li>integrated</li> </ul>	75 kbyte
expandable	No
Load memory	
<ul> <li>integrated</li> </ul>	1 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 μs; / instruction

for floating point arithmetic, typ.	2.3 μs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Local data	
<ul> <li>per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	1 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
• for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable
at 101 to 111 min	in groups of four 0.2 ms
— at "0" to "1", min.	
— at "0" to "1", max. for interrupt inputs	12.8 ms
	Yes
— parameterizable for technological functions	100
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1
	@ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6: Pelave
Switching capacity of the outputs	6; Relays
with resistive load, max.	2 A
<ul> <li>with resistive load, max.</li> <li>on lamp load, max.</li> </ul>	30 W with DC, 200 W with AC
Output delay with resistive load • "0" to "1", max.	10 ms; max.
• 0 to 1, max. • "1" to "0", max.	
	10 ms; max.
Switching frequency	1 Hz
<ul> <li>of the pulse outputs, with resistive load, max.</li> <li>Relay outputs</li> </ul>	1112
	6
Number of relay outputs     Number of operating cycles, max	
Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000

Cable length	
shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	-
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
<ul> <li>shielded, max.</li> </ul>	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
Web server	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
- Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	Vec
<ul> <li>— Shared device</li> <li>— Number of IO Controllers with shared device.</li> </ul>	Yes 2
- Number of IO Controllers with shared device, max.	2
Protocols	
	Yes
Supports protocol for PROFINET IO PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
• UDP	Yes
Web server	
supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Further protocols	
MODBUS	Yes
communication functions / header	
S7 communication	

	Yes
<ul> <li>supported</li> <li>as server</li> </ul>	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8 Up to 4 with SR 1222
Number of positioning axes via pulse-direction interface PID controller	Up to 4 with SB 1222 Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs     Potential separation digital inputs	500V AC for 1 minute
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Relays
between the channels	No
<ul> <li>between the channels, in groups of</li> </ul>	2
EMC	
Interference immunity against discharge of static electricity	
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	Vee
Interference immunity on supply lines acc. to IEC     61000-4-4	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
Interference immunity against high-frequency	Yes
radiation acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	Vec: Group 1
<ul> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with
	the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin; Startup @ 0 °C
• max.	60 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no
	adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C
<ul> <li>horizontal installation, min.</li> </ul>	horizontal or 45 °C vertical
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	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C 60 °C <sup>:</sup> = Tmax
<ul> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> </ul>	-20 °C; = Tmax -20 °C; = Tmin; Startup @ 0 °C

• vertical installation, max.	50 °C; = Tmax
At cold restart, min.	0 °C
Ambient temperature during storage/transportation	10.10
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	2.000 m
Installation altitude above sea level, max.	2 000 m Tmin Tmox at 1 140 hPa 705 hPa ( 1 000 m + 2 000 m) // Tmin
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of
EN 60721-3-3	fauna); Class 3B2 mole, rangus and dry for spores (with the exception of fauna); Class 3B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
- to biologically active substances according to	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on
EN 60721-3-6	request
<ul> <li>— to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> <li>Remark</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
— Note regarding classification of environmental	* The supplied plug covers must remain in place over the unused
conditions acc. to EN 60721, EN 60654-4 and	interfaces during operation!
ANSI/ISA-71.04	
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies	Yes; Conformal coating, Class A
according to IPC-CC-830A	
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	
adjustable	Yes
Dimensions	
Width	90 mm

Height	100 mm
Height Depth	75 mm
Weights	
Weight, approx.	385 g
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