



Figure similar

SIPLUS S7-1200 CPU 1212C AC/DC/relay based on 6ES7212-1BE40-0XB0 with conformal coating, -20...+60 °C, compact CPU, AC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DQ relay 2 A 2 AI 0-10 V DC, power supply: AC 85-264 V AC @ 47-63 Hz, program/data memory 75 KB

General information	
Product type designation	CPU 1212C AC/DC/relay
Engineering with	
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Supply voltage	
Rated value (AC)	
<ul style="list-style-type: none"> <li>120 V AC</li> <li>230 V AC</li> </ul>	Yes Yes
permissible range, lower limit (AC)	85 V
permissible range, upper limit (AC)	264 V
Line frequency	
<ul style="list-style-type: none"> <li>permissible range, lower limit</li> <li>permissible range, upper limit</li> </ul>	47 Hz 63 Hz
Input current	
Current consumption (rated value)	80 mA at 120 V AC; 40 mA at 240 V AC
Current consumption, max.	240 mA at 120 V AC; 120 mA at 240 V AC
Inrush current, max.	20 A; at 264 V
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>24 V</li> </ul>	20.4 to 28.8V
Power loss	
Power loss, typ.	11 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>expandable</li> </ul>	75 kbyte No
Load memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	1 Mbyte with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>present</li> <li>without battery</li> </ul>	Yes; maintenance-free Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / Operation
for word operations, typ.	1.7 µs; / Operation
for floating point arithmetic, typ.	2.3 µs; / Operation

**CPU-blocks**

Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
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**OB**

• Number, max.	Limited only by RAM for code
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**Data areas and their retentivity**

Retentive data area (incl. timers, counters, flags), max.	10 kbyte
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**Flag**

• Size, max.	4 kbyte; Size of bit memory address area
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**Local data**

• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
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**Address area****Process image**

• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte

**Hardware configuration**

Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
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**Time of day****Clock**

• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	60 s/month at 25 °C

**Digital inputs**

Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes

**Number of simultaneously controllable inputs**

all mounting positions	8
— up to 40 °C, max.	

**Input voltage**

• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA

**Input current**

• for signal "1", typ.	1 mA
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**Input delay (for rated value of input voltage)**

for standard inputs	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— parameterizable	
— at "0" to "1", min.	
— at "0" to "1", max.	12.8 ms

for interrupt inputs	Yes
— parameterizable	

for technological functions	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
— parameterizable	

**Cable length**

• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No

**Digital outputs**

Number of digital outputs	6; Relays
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**Switching capacity of the outputs**

• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC

**Output delay with resistive load**

• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.

**Switching frequency**

• of the pulse outputs, with resistive load, max.	1 Hz
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**Relay outputs**

• Number of relay outputs	6
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• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	0
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 μs
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• Open IE communication	Yes
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— Number of connectable IO Devices, max.	16
<b>PROFINET IO Device</b>	
<b>Services</b>	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
<b>Further protocols</b>	
• MODBUS	Yes
<b>communication functions / header</b>	

<b>S7 communication</b>	
<ul style="list-style-type: none"> <li>supported</li> <li>as server</li> <li>as client</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>Number of connections</b>	
<ul style="list-style-type: none"> <li>overall</li> </ul>	16; dynamically
<b>Test commissioning functions</b>	
<b>Status/control</b>	
<ul style="list-style-type: none"> <li>Status/control variable</li> <li>Variables</li> </ul>	<p>Yes</p> <p>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</p>
<b>Forcing</b>	
<ul style="list-style-type: none"> <li>Forcing</li> </ul>	Yes
<b>Diagnostic buffer</b>	
<ul style="list-style-type: none"> <li>present</li> </ul>	Yes
<b>Traces</b>	
<ul style="list-style-type: none"> <li>Number of configurable Traces</li> </ul>	2; Up to 512 KB of data per trace are possible
<b>Integrated Functions</b>	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
<ul style="list-style-type: none"> <li>Potential separation digital inputs</li> <li>between the channels, in groups of</li> </ul>	<p>500V AC for 1 minute</p> <p>1</p>
<b>Potential separation digital outputs</b>	
<ul style="list-style-type: none"> <li>Potential separation digital outputs</li> <li>between the channels</li> <li>between the channels, in groups of</li> </ul>	<p>Relays</p> <p>No</p> <p>2</p>
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
<ul style="list-style-type: none"> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 <ul style="list-style-type: none"> <li>Test voltage at air discharge</li> <li>Test voltage at contact discharge</li> </ul> </li> </ul>	<p>Yes</p> <p>8 kV</p> <p>6 kV</p>
<b>Interference immunity to cable-borne interference</b>	
<ul style="list-style-type: none"> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	<p>Yes</p> <p>Yes</p>
<b>Interference immunity against voltage surge</b>	
<ul style="list-style-type: none"> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	
<ul style="list-style-type: none"> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
<b>Emission of radio interference acc. to EN 55 011</b>	
<ul style="list-style-type: none"> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	<p>Yes; Group 1</p> <p>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</p>
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Ambient conditions</b>	
<b>Free fall</b>	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> </ul>	<p>-20 °C; = Tmin; Startup @ 0 °C</p> <p>60 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical</p> <p>-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C</p> <p>60 °C; = Tmax</p>

<ul style="list-style-type: none"> <li>vertical installation, min.</li> <li>vertical installation, max.</li> <li>At cold restart, min.</li> </ul>	<p>-20 °C; = Tmin 50 °C; = Tmax 0 °C</p>
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	<p>-40 °C 70 °C</p>
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	<p>2 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC</p>
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	<p>100 %; RH incl. condensation/frost (no commissioning under condensation conditions)</p>
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	<p>2 g (m/s<sup>2</sup>) wall mounting, 1 g (m/s<sup>2</sup>) DIN rail Yes</p>
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>tested according to IEC 60068-2-27</li> </ul>	<p>Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms</p>
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
<ul style="list-style-type: none"> <li>Resistant to commercially available coolants and lubricants</li> </ul>	<p>Yes; Incl. diesel and oil droplets in the air</p>
<b>Use in stationary industrial systems</b>	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	<p>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *</p>
<b>Use on ships/at sea</b>	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-6</li> <li>to chemically active substances according to EN 60721-3-6</li> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	<p>Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *</p>
<b>Usage in industrial process technology</b>	
<ul style="list-style-type: none"> <li>Against chemically active substances acc. to EN 60654-4</li> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	<p>Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)</p>
<b>Remark</b>	
<ul style="list-style-type: none"> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	<p>* The supplied plug covers must remain in place over the unused interfaces during operation!</p>
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>Protection against fouling acc. to EN 60664-3</li> <li>Military testing according to MIL-I-46058C, Amendment 7</li> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	<p>Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A</p>
<b>configuration / header</b>	
<b>configuration / programming / header</b>	
<b>Programming language</b>	
<ul style="list-style-type: none"> <li>LAD</li> <li>FBD</li> <li>SCL</li> </ul>	<p>Yes Yes Yes</p>
<b>programming / cycle time monitoring / header</b>	
<ul style="list-style-type: none"> <li>adjustable</li> </ul>	<p>Yes</p>
<b>Dimensions</b>	

Width	90 mm
Height	100 mm
Depth	75 mm

#### Weights

Weight, approx.	425 g
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**last modified:** 4/1/2022 