## **SIEMENS**

## **Data sheet**



SIMATIC DP, CPU 1516PRO F-2 PN for ET 200pro, Central processing unit with work memory 1.5 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 10 ns bit performance, degree of protection: IP65/67, SIMATIC Memory Card required, Connection module required

General information	
Product type designation	CPU 1516pro F-2 PN
HW functional status	FS02
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	Yes; Via X1, with minimum OB 6x cycle of 500 µs
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	No
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.31 A
Current consumption, max.	0.4 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	

maintenance-free	Yes
CPU processing times	
	10 ns
for bit operations, typ.  for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
	64 ns
for floating point arithmetic, typ.  CPU-blocks	04 115
	0.000; Planks (OR ER EO DR) and URT-
Number of elements (total)  DB	8 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	0. 05 505
Number range     O:	0 65 535
• Size, max.	1 Mbyte
OB	1 Mbyto
• Size, max.	1 Mbyte
Number of free cycle OBs     Number of fires player OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
-	counters, DBs, and technology data (axes): 472 KB
Flag	4011.1
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	V
Retentivity adjustable	Yes

Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	,
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
• integrated	2
• Via CM	0
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	16; Expansion width max. 1.2 m
Number of lines, max.	1
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1 P3
<ul> <li>Number of ports</li> </ul>	3; 2x M12 + 1x RJ45
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	·
— PG/OP communication	Yes
— Isochronous mode	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul><li>— Prioritized startup</li></ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

Of which IO devices with IDT	
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
<ul><li>of which in line, max.</li></ul>	256
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
<ul> <li>for send cycle of 250 μs</li> </ul>	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
	Yes; per user program
— activation/deactivation of L-devices	res, per user program
activation/deactivation of I-devices  Asset management record	Voe: ner user program
Asset management record	Yes; per user program
Asset management record  2. Interface	Yes; per user program
Asset management record  Interface  Interface types	
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)	No
Asset management record  2. Interface Interface types	
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch	No
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols	No 1; 1x M12 No
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch	No 1; 1x M12
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Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol	No 1; 1x M12 No Yes; IPv4
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller	No 1; 1x M12 No Yes; IPv4 Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device	No 1; 1x M12 No  Yes; IPv4 Yes Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes No  Yes
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication  — Isochronous mode	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yes No  Yes No
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication  — Isochronous mode  — Direct data exchange	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yos; Optionally also encrypted Yes No  Yes No
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication - Isochronous mode - Direct data exchange - IRT	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes No  Yes No  Yes No No No
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication  — Isochronous mode  — Direct data exchange  — IRT  — PROFIenergy	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes No  Yes No  Yes No  Yes No No No No No No Yes; per user program
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  PG/OP communication  Isochronous mode  Direct data exchange  IRT  PROFIenergy  Prioritized startup	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes Yos Optionally also encrypted Yes No  Yes No  Yes No No No No No No Yes; per user program No
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication  — Isochronous mode  — Direct data exchange  — IRT  — PROFIenergy	No  1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes; Optionally also encrypted Yes No  No  Yes No No No No No Ser, per user program No 32; In total, up to 1 000 distributed I/O devices can be connected via
- Asset management record  2. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  - PG/OP communication - Isochronous mode - Direct data exchange - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices, max.	No 1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes; Optionally also encrypted Yes No  Yes No  Yes No  Yes; per user program No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Asset management record  2. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication  • Open IE communication  • Web server  • Media redundancy  PROFINET IO Controller  Services  PG/OP communication  Isochronous mode  Direct data exchange  IRT  PROFIenergy  Prioritized startup	No  1; 1x M12 No  Yes; IPv4 Yes Yes Yes Yes Yes; Optionally also encrypted Yes No  No  Yes No No No No No Ser, per user program No 32; In total, up to 1 000 distributed I/O devices can be connected via

— of which in line, max.	32
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
Number of IO Devices per tool, max.	8
<ul><li>Updating times</li></ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	,
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device.</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	128; Via integrated interfaces of the CPU
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	1 ( )
• TCP/IP	Yes
• TCP/IP	
TCP/IP  Data length, max.	64 kbyte
• TCP/IP	
<ul><li>TCP/IP</li><li>— Data length, max.</li><li>— several passive connections per port,</li></ul>	64 kbyte
<ul> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port, supported</li> </ul>	64 kbyte Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)</li> </ul>	64 kbyte Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> </ul>	64 kbyte Yes Yes 64 kbyte
<ul> <li>TCP/IP  — Data length, max.  — several passive connections per port, supported</li> <li>ISO-on-TCP (RFC1006)  — Data length, max.</li> <li>UDP  — Data length, max.</li> </ul>	64 kbyte Yes  Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast

• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	10
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
— Number of sessions, max.	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	50
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	2 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Alarms and Conditions	Yes
<ul> <li>Number of program alarms</li> </ul>	200
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
Further protocols	
MODBUS	Yes; MODBUS TCP

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Fest commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	0
	Voc. Standard
Status/control variable	Yes; Standard
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes; Standard
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
	4, Op to 012 No or data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes; green "24 V DC" LED
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
per positioning axis	80
per synchronous axis	160
— per external encoder	80
— per output cam	20
— per output carri — per cam track	160
·	
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
Number of positioning axes at motion control cycle of 8 ms (typical value)	10
Controller	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
PID_Compact	
<ul><li>PID_Compact</li><li>PID_3Step</li></ul>	Yes; PID controller with integrated optimization for valves

Standards, approvals, certificates		
Highest safety class achievable in safety mode		
Probability of failure (for service life of 20 years and repair time of 100 hours)		
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05	
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09	
Ambient conditions		
Ambient temperature during operation		
horizontal installation, min.	-25 °C	
horizontal installation, max.	55 °C	
vertical installation, min.	-25 °C	
vertical installation, max.	55 °C	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
protection of confidential configuration data	Yes	
Protection level: Write protection	Yes	
Protection level: Read/write protection	Yes	
Protection level: Complete protection	Yes	
programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
upper limit	adjustable maximum cycle time	
Dimensions		
Width	135 mm	
Height	130 mm	
Depth	65 mm	
Weights		
Weight, approx.	614 g	
	**** 3	

last modified:

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