**Data sheet** 

## 6ES7314-6EH04-0AB0



SIMATIC S7-300, CPU 314C-2PN/DP Compact CPU with 192 KB work memory, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Integr. power supply 24 V DC, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Product function	
Isochronous mode	Yes; For PROFINET only
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Digital outputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	No
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
l²t	0.7 A <sup>2</sup> ·s
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	80 mA
Digital outputs	
<ul> <li>from load voltage L+, max.</li> </ul>	50 mA
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	192 kbyte
expandable	No
Load memory	

• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
Data management on MMC (after last)	10 y
programming), min.	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.00 μs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.10 µs
CPU-blocks	0.55 μ8
	4.004 (DD 50 5D ) (I
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	20.000000 by the name adda.
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	o majte
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of detay alarm OBs     Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	•
	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61; only for PROFINET
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	40
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
* *	

lower limit	0
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	40
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	Voo
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag	0501.4
• Size, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
• Inputs	2 048 byte
<ul> <li>Outputs</li> </ul>	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Inputs, default</li> </ul>	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	
<ul><li>— Digital inputs</li></ul>	136.0 to 138.7
<ul><li>— Digital outputs</li></ul>	136.0 to 137.7
— Analog inputs	800 to 809
— Analog outputs	800 to 803
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	16 048
— of which central	1 016
Outputs	16 096
— of which central	1 008
Analog channels	
• Inputs	1 006
— of which central	253
Outputs	1 007
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	

• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	4
Racks, max.      Madulas per rack, may.	4
Modules per rack, max.  Time of day.	8; In rack 3 max. 7
Time of day	
Clock	Yes
<ul><li>Hardware clock (real-time)</li><li>retentive and synchronizable</li></ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup	the clock continues at the time of day it had when power was switched
period	off
Operating hours counter	
<ul><li>Number</li></ul>	1
<ul> <li>Number/Number range</li> </ul>	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	Ves
supported     to MPI master	Yes Yes
<ul><li>to MPI, master</li><li>to MPI, slave</li></ul>	Yes
• to INPI, slave • to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
H - 40 - 10 - 10 - 10 - 10 - 10 - 10 - 10	
	24
Number of digital inputs	24 16
Number of digital inputs  o of which inputs usable for technological functions	16
Number of digital inputs  • of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1	16 24
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs	16 24
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs horizontal installation	16 24 Yes
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.	16 24 Yes 24
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.  — up to 60 °C, max.	16 24 Yes
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.  — up to 60 °C, max.  vertical installation	16 24 Yes 24 12
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.	16 24 Yes 24
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.	16 24 Yes 24 12
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.  — up to 60 °C, max.  vertical installation  — up to 40 °C, max.  Input voltage  Rated value (DC)	16 24 Yes 24 12 12
Number of digital inputs  ● of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.  — up to 60 °C, max.  vertical installation  — up to 40 °C, max.  Input voltage  ● Rated value (DC)  ● for signal "0"	16 24 Yes 24 12 12 24 V -3 to +5V
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"	16 24 Yes 24 12 12
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current	16 24 Yes 24 12 12 24 V -3 to +5V
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  — up to 40 °C, max.  — up to 60 °C, max.  vertical installation  — up to 40 °C, max.  Input voltage  of Rated value (DC) of or signal "0" of or signal "1"  Input current of or signal "1", typ.  Input delay (for rated value of input voltage)	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  lnput voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs  parameterizable  Rated value  for technological functions	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  linput voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs  parameterizable  Rated value  Rated value	16 24 Yes  24 12  12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs  parameterizable  Rated value  for technological functions  at "0" to "1", max.	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  linput voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs  parameterizable  Rated value  for technological functions  at "0" to "1", max.  Cable length	16 24 Yes  24 12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms  8 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Number of digital inputs  of which inputs usable for technological functions integrated channels (DI)  Input characteristic curve in accordance with IEC 61131, type 1  Number of simultaneously controllable inputs  horizontal installation  up to 40 °C, max.  up to 60 °C, max.  vertical installation  up to 40 °C, max.  Input voltage  Rated value (DC)  for signal "0"  for signal "1"  Input current  for signal "1", typ.  Input delay (for rated value of input voltage)  for standard inputs  parameterizable  Rated value  for technological functions  at "0" to "1", max.	16 24 Yes  24 12  12  12  24 V -3 to +5V +15 to +30 V  8 mA  Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms

for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
<ul><li>for signal "1" permissible range, max.</li></ul>	0.6 A
<ul><li>for signal "1" minimum load current</li></ul>	5 mA
<ul><li>for signal "0" residual current, max.</li></ul>	0.5 mA
Parallel switching of two outputs	
<ul><li>for uprating</li></ul>	No
for redundant control of a load	Yes
Switching frequency	
<ul><li>with resistive load, max.</li></ul>	100 Hz
<ul> <li>with inductive load, max.</li> </ul>	0.5 Hz
<ul><li>on lamp load, max.</li></ul>	100 Hz
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
<ul><li>shielded, max.</li></ul>	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
<ul> <li>For voltage/current measurement</li> </ul>	4
For resistance/resistance thermometer measurement	1
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Electrical input frequency, max.	400 Hz
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	

A 6 15	V 40.V/40010 0.V/1 (0.V/10010
• Voltage	Yes; $\pm 10$ V / 100 kΩ; 0 V to 10 V / 100 kΩ
• Current	Yes; $\pm 20$ mA / $100$ $\Omega$ ; 0 mA to 20 mA / $100$ $\Omega$ ; 4 mA to 20 mA / $100$ $\Omega$
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 M $\Omega$
Input ranges (rated values), voltages	V
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	V
• 0 to 20 mA	Yes
<ul><li>— Input resistance (0 to 20 mA)</li><li>● -20 mA to +20 mA</li></ul>	100 Ω Yes
— Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes 100 Ω
— Input resistance (4 mA to 20 mA)	100 Ω
Input ranges (rated values), resistance thermometer  • Pt 100	Yes
— Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	I V IVI22
0 to 600 ohms	Yes
- Input resistance (0 to 600 ohms)	10 MΩ
Thermocouple (TC)	I V WILL
Temperature compensation	
— parameterizable	No
— parameterizable  Characteristic linearization	
parameterizable	Yes; by software
— for resistance thermometer	Pt 100
Cable length	1,1100
shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
for voltage output two-wire connection	Yes; Without compensation of the line resistances
<ul> <li>for voltage output four-wire connection</li> </ul>	No
for current output two-wire connection	Yes
Load impedance (in rated range of output)	
<ul><li>with voltage outputs, min.</li></ul>	1 kΩ
<ul> <li>with voltage outputs, capacitive load, max.</li> </ul>	0.1 μF
<ul><li>with current outputs, max.</li></ul>	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages and cur	
<ul> <li>Voltages at the outputs towards MANA</li> </ul>	16 V; Permanent
Current, max.	50 mA; Permanent
Cable length	
shielded, max.	200 m
Analog value generation for the inputs	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	12 bit
Integration time, parameterizable	Yes; 16.6 / 20 ms

Interference voltage suppression for interference	50 / 60 Hz
frequency f1 in Hz  Time constant of the input filter	0.38 ms
Basic execution time of the module (all channels)	1 ms
released)	1 1110
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	12 bit
Conversion time (per channel)	1 ms
Settling time	
<ul> <li>for resistive load</li> </ul>	0.6 ms
for capacitive load	1 ms
for inductive load	0.5 ms
Encoder	
Connection of signal encoders	
for voltage measurement	Yes
for current measurement as 2-wire transducer	Yes; with external supply
for current measurement as 4-wire transducer     for registered measurement with two wire	Yes
for resistance measurement with two-wire connection	Yes; Without compensation of the line resistances
<ul> <li>for resistance measurement with three-wire connection</li> </ul>	No
for resistance measurement with four-wire connection	No
Connectable encoders	
• 2-wire sensor	Yes
permissible quiescent current (2-wire sensor),     max.	1.5 mA
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to	0.06 %
output range), (+/-)  Operational error limit in overall temperature range	
Voltage, relative to input range, (+/-)	1 %
Current, relative to input range, (+/-)	1 %
Resistance, relative to input range, (+/-)	1 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	1 %
• Current, relative to output range, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	
Voltage, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
Current, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
• Resistance, relative to input range, (+/-)	0.8 %; Linearity error ±0.2 %
• Resistance thermometer, relative to input range, (+/-	0.8 %
Voltage, relative to output range, (+/-)	0.8 %
• Current, relative to output range, (+/-)	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 =	
<ul> <li>Series mode interference (peak value of interference &lt; rated value of input range), min.</li> </ul>	30 dB
Common mode interference, min.	40 dB
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP

Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
S7 basic communication	Yes
— S7 communication	Yes
S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	103
Transmission rate, max.	12 Mbit/s
· · · · · · · · · · · · · · · · · · ·	124
Number of DP slaves, max.  Services	124
— PG/OP communication	Yes
	Yes
— Routing	
— Global data communication	No Vacal blacks only
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
Direct data exchange (slave-to-slave)	Yes; as subscriber
communication)	res, as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	,
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	02 byto
OCI VICES	Yes
PC/OP communication	
— PG/OP communication	
— Routing	Yes; Only with active interface
<ul><li>— Routing</li><li>— Global data communication</li></ul>	Yes; Only with active interface No
<ul><li>Routing</li><li>Global data communication</li><li>S7 basic communication</li></ul>	Yes; Only with active interface No No
<ul><li>— Routing</li><li>— Global data communication</li></ul>	Yes; Only with active interface No

— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	NO
— Inputs	244 byte
— Outputs	244 byte
	244 byte
2. Interface	PROFINET
Interface type	PROFINET
Isolated automatic detection of transmission rate	Yes Yes: 10/100 Mbit/s
Autoregotiation	Yes Yes
Autocrossing Change of IP address at runtime, supported	Yes
Change of IP address at runtime, supported Interface types	165
• RJ 45 (Ethernet)	Yes
,	2
Number of ports     integrated switch	Yes
integrated switch  Protocols	1 03
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET TO Device     PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	100
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max.
	number of instances: 32
<ul> <li>Isochronous mode</li> </ul>	Yes; OB 61
— IRT	Yes
— Shared device	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
<ul> <li>Number of IO devices with prioritized startup,</li> </ul>	32
max.	
Number of connectable IO Devices, max.	128
Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— IO Devices changing during operation (partner ports), supported	Yes
Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
Send cycles	250 μs, 500 μs,1 ms; 2 ms, 4 ms (not in the case of IRT with "high
— Updating time	flexibility" option) 250 µs to 512 ms (depending on the operating mode, see Manual "S7-
	300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	

— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	Voc
— PG/OP communication	Yes Yes
<ul><li>— Routing</li><li>— S7 communication</li></ul>	
	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No Vos
— IRT	Yes Ves: With SER 73 / 74 prepared for leadable PROFleneray standard ER
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
PROFIsafe	No
	No
PROFIsafe	No
PROFIsafe Redundancy mode	No 200 ms; PROFINET MRP
PROFIsafe Redundancy mode Media redundancy	
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.	200 ms; PROFINET MRP
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.	200 ms; PROFINET MRP
PROFIsafe Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8
PROFIsafe Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port,	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header  PG/OP communication	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header  PG/OP communication  Data record routing	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes
PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header  PG/OP communication	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes Yes
PROFIsafe Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes Yes
PROFIsafe Redundancy mode Media redundancy — Switchover time on line break, typ. — Number of stations in the ring, max.  Open IE communication  • TCP/IP — Number of connections, max. — Data length for connection type 01H, max. — Data length for connection type 11H, max. — several passive connections per port, supported  • ISO-on-TCP (RFC1006) — Number of connections, max. — Data length, max.  • UDP — Number of connections, max. — Data length, max.  Web server  • supported • User-defined websites • Number of HTTP clients  communication functions / header  PG/OP communication  Data record routing  Global data communication • supported • Number of GD loops, max.	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes Yes Yes Yes
PROFIsafe Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported	200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 8 1 460 byte 32 768 byte Yes  Yes; via integrated PROFINET interface and loadable FBs 8 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 8 1 472 byte  Yes Yes Yes Yes Yes

<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
<ul><li>supported</li></ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
<ul><li>supported</li></ul>	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target of	ommunication load) / header
<ul> <li>Setpoint for the CPU communication load</li> </ul>	50 %
<ul> <li>number of remote connection partners / with PROFINET CBA</li> </ul>	32
<ul> <li>number of technological functions / with PROFINET CBA / for master or slave</li> </ul>	30
<ul> <li>number of connections / with PROFINET CBA / for master or slave / total</li> </ul>	1 000
<ul> <li>data volume / of the input variables / with PROFINET CBA / for master or slave</li> </ul>	4 000 byte
<ul> <li>data volume / of the output variables / with PROFINET CBA / for master or slave</li> </ul>	4 000 byte
<ul> <li>number of internal and PROFIBUS interconnections / with PROFINET CBA / maximum</li> </ul>	500
<ul> <li>data volume / of internal and PROFIBUS interconnections / with PROFINET CBA / for master or slave</li> </ul>	4 000 byte
<ul><li>data volume / with PROFINET CBA / per connection / maximum</li></ul>	1 400 byte
performance data / PROFINET CBA / remote interconne	ction / with acyclic transfer / header
<ul> <li>update time / of the remote interconnections / in the case of acyclic transmission / with PROFINET CBA</li> </ul>	500 ms
<ul> <li>number of remote connections to input variables / in the case of acyclic transmission / with PROFINET CBA / maximum</li> </ul>	100
<ul> <li>number of remote connections to output variables / in the case of acyclic transmission / with PROFINET CBA / maximum</li> </ul>	100
<ul> <li>data volume / as user data for remote interconnections with input variables / in the case of acyclic transmission / with PROFINET CBA</li> </ul>	2 000 byte
— data volume / as user data for remote interconnections with output variables / in the case of acyclic transmission / with PROFINET CBA	2 000 byte
<ul> <li>data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconne	ction / with cyclic transfer / header
<ul> <li>update time / of the remote interconnections / with cyclical transfer / with PROFINET CBA</li> </ul>	10 ms
<ul> <li>number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum</li> </ul>	200
<ul> <li>number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	200
<ul> <li>data volume / as user data for remote interconnections with input variables / with cyclical</li> </ul>	2 000 byte

transfer / with DDOFINET CDA / maying un	
transfer / with PROFINET CBA / maximum	
<ul> <li>data volume / as user data for remote interconnections with output variables / with</li> </ul>	2 000 byte
cyclical transfer / with PROFINET CBA /	
maximum	
— data volume / as user data for remote	450 byte
interconnections / with cyclical transfer / with	
PROFINET CBA / per connection / maximum	
performance data / PROFINET CBA / HMI variables via I	PROFINET / acyclic / header
number of connectable HMI stations / for HMI	3; 2x PN OPC/1x iMap
variables / in the case of acyclic transmission / with PROFINET CBA	
— update time / of the HMI variables / in the case	500 ms
of acyclic transmission / with PROFINET CBA	300 1113
— number of HMI variables / in the case of acyclic	200
transmission / with PROFINET CBA / maximum	
— data volume / as user data for HMI variables /	2 000 byte
in the case of acyclic transmission / with	
PROFINET CBA / maximum	
performance data / PROFINET CBA / PROFIBUS proxy	functionality / header
— product function / with PROFINET CBA /	Yes
PROFIBUS proxy functionality	
<ul> <li>number of coupled PROFIBUS devices / with PROFIBUS functionality</li> </ul>	16
•	240 byta: Slava dapandant
<ul> <li>data volume / with PROFIBUS proxy functionality / with PROFINET CBA / per</li> </ul>	240 byte; Slave-dependent
connection / maximum	
Number of connections	
• overall	12
usable for PG communication	11
reserved for PG communication	1
adjustable for PG communication, min.	1
adjustable for PG communication, max.	11
usable for OP communication	11
— reserved for OP communication	1
adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
usable for S7 basic communication	8
reserved for S7 basic communication	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	8
<ul> <li>usable for S7 communication</li> </ul>	10
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	10
<ul><li>total number of instances, max.</li></ul>	32
<ul><li>usable for routing</li></ul>	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
	(active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
- of which status variables, max.  — of which status variables, max.	30
·	14
— of which control variables, max.	17
Forcing	

Forcing	Von	
ū .	Yes	
<ul><li>Forcing, variables</li><li>Number of variables, max.</li></ul>	Inputs, outputs 10	
Diagnostic buffer	10	
• present	Yes	
Number of entries, max.	500	
— adjustable	No	
of which powerfail-proof	100; Only the last 100 entries are retained	
Number of entries readable in RUN, max.	499	
— adjustable	Yes; From 10 to 499	
— preset	10	
Service data		
• can be read out	Yes	
Interrupts/diagnostics/status information		
Diagnostics indication LED		
Status indicator digital input (green)	Yes	
Status indicator digital output (green)	Yes	
Integrated Functions		
Counter		
Number of counters	4; See "Technological Functions" manual	
Counting frequency, max.	60 kHz	
Frequency measurement	Yes	
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)	
controlled positioning	Yes	
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)	
PID controller	Yes	
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)	
Limit frequency (pulse)	2.5 kHz	
Potential separation		
Potential separation digital inputs		
Potential separation digital inputs	Yes	
<ul><li>between the channels</li></ul>	No	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes	
Potential separation digital outputs		
Potential separation digital outputs	Yes	
between the channels	Yes	
<ul> <li>between the channels, in groups of</li> </ul>	8	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes	
Potential separation analog inputs		
Potential separation analog inputs	Yes; common for analog I/O	
<ul> <li>between the channels</li> </ul>	No	
between the channels and backplane bus	Yes	
Potential separation analog outputs		
<ul> <li>Potential separation analog outputs</li> </ul>	Yes; common for analog I/O	
<ul> <li>between the channels</li> </ul>	No	
between the channels and backplane bus	Yes	
Isolation		
Isolation tested with	600 V DC	
Ambient conditions		
Ambient temperature during operation		
• min.	0 °C	
• max.	60 °C	
configuration / header		
Configuration software		
• STEP 7	Yes; V5.5 or higher	
configuration / programming / header		
<ul> <li>Command set</li> </ul>	see instruction list	
<ul> <li>Nesting levels</li> </ul>	8	

<ul> <li>System functions (SFC)</li> </ul>	see instruction list	
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
<ul> <li>User program protection/password protection</li> </ul>	Yes	
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy	
Dimensions		
Width	120 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	730 g	

last modified: 4/1/2022 🖸