SIEMENS

Data sheet

6ES7518-4AP00-0AB0



SIMATIC S7-1500, CPU 1518-4 PN/DP, central processing unit with 6 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518-4 PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

 integrated (for program) 	6 Mbyte
integrated (for data) Load memory	60 Mbyte
Plug-in (SIMATIC Memory Card), max.	22 Chuto
Backup	32 Gbyte
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
 Size, max. 	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Vac
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB

Extended retentive data area (incl. timers, counters, flags), max. 20 Mbyte; When using PS 6 0W 24/48/60 V DC HF

max.	
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
Number of IO Controllers • integrated	2
	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
integratedVia CM	
 integrated Via CM Rack 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
 integrated Via CM Rack Modules per rack, max. 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules
 integrated Via CM Rack Modules per rack, max. Number of lines, max. 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes
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 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master in AS, master in AS, slave 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes
 integrated Via CM Rack Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs Time of day Clock Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master in AS, master in AS, slave on Ethernet via NTP 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes Yes Yes
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Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	100
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
- Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 — Of which to devices with RT, max. — Number of connectable IO Devices for RT, 	512
max.	
— of which in line, max.	512
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 µs	187.5 µs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
- for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 — With IRT and parameterization of "odd" send 	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
 integrated switch 	No

Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller Services	
— PG/OP communication	Yes
— Isochronous mode	No
	No
— Direct data exchange	
— IRT	No
- PROFlenergy	Yes; per user program
- Prioritized startup	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
- for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 — Isochronous mode 	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 — Number of IO Controllers with shared device, 	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X3
Number of ports	1
integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	No

PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
 Autonegotiation 	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	320
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via
	PROFIBUS
Redundancy mode	N/
H-Sync forwarding	Yes
Media redundancy	anhuuin dat interface (Vd)
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
 ISO-on-TCP (RFC1006) 	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages

• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 Number of connections, max. 	40
 Number of nodes of the client interfaces, max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. 	1
 — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC_UA_MethodCall, max.	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
 Number of sessions, max. 	64
 Number of accessible variables, max. 	200 000
 — Number of registerable nodes, max. 	50 000
 — Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
- Number of server methods, max.	100
 — Number of inputs/outputs per server method, max. 	20
 Number of monitored items, max. 	10 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
 — Number of program alarms 	400
 — Number of alarms for system diagnostics 	200
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000

Number of simultaneously active program alarms	_
Number of program alarms	4 000
Number of program diams Number of alarms for system diagnostics	1 000
 Number of alarms for motion technology objects 	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	20
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
- of which status variables, max.	200; per job
— of which control variables, max.	200; per job 200; per job
Forcing	200, per job
Forcing	Yes
 Forcing, variables 	Peripheral inputs/outputs
 Porcing, variables Number of variables, max. 	200
	200
Diagnostic buffer	Vac
present Number of optrice, max	Yes 2 200
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	15 360
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control 	140
cycle of 4 ms (typical value) — Number of positioning axes at motion control	192
cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	N
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	0°C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off

• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
 Block protection 	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
last modified:	4/1/2022

last modified:

4/1/2022 🖸