6ES7315-2EH14-0AB0

## **Data sheet**



SIMATIC S7-300 CPU 315-2 PN/DP, Central processing unit with 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Product function	
Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
l²t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	4.65 W
Memory	
Work memory	
<ul><li>integrated</li></ul>	384 kbyte
expandable	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 μs
for word operations, typ.	0.09 μs
for fixed point arithmetic, typ.	0.12 µs

for floating point arithmetic, typ.	0.45 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	250
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	201021
— adjustable	Yes
	0
— lower limit	999
— upper limit	999
IEC counter	Vac
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	250
Number  Potentivity	256
Retentivity	Von
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	

Flag	
• Size, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity available     Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	o, i memory byte
	Vocavia non retain preparty on DP
Retentivity adjustable     Detectivity procest	Yes; via non-retain property on DB Yes
Retentivity preset	res
Local data	00 700 h. ta. Mary 0040 h. taa waa blaak
per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
<ul><li>Inputs</li></ul>	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
Inputs, default	128 byte
Outputs, default	128 byte
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600
• Number of Subprocess images, max.	bytes
Digital channels	
Inputs	16 384
— of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
• Inputs	1 024
— of which central	256
Outputs	1 024
— of which central	256
	230
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
<ul><li>integrated</li></ul>	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time     Deviation per day, may	6 wk; At 40 °C ambient temperature
Deviation per day, max.  Pel prior of the plant fellowing POWER ON.	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup</li> </ul>	the clock continues at the time of day it had when power was switched
Behavior of the clock following expiry of backup period	
<ul> <li>Behavior of the clock following expiry of backup</li> </ul>	the clock continues at the time of day it had when power was switched

Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	Van
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
<ul><li>to DP, master</li><li>to DP, slave</li></ul>	Yes; With DP slave only slave clock Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	res, As chefit
Number of digital inputs	0
	0
Digital outputs	0
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Output current of the interface, max.  Protocols	200 mA
Protocols  • MPI	Yes
Protocols	
Protocols	Yes Yes Yes
Protocols	Yes Yes
Protocols	Yes Yes Yes No
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.	Yes Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services	Yes Yes Yes Yes No  12 Mbit/s
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication	Yes Yes Yes Yes No  12 Mbit/s Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication  — Routing	Yes Yes Yes No  12 Mbit/s  Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes
Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client  — S7 communication, as server  PROFIBUS DP master	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master Transmission rate, max.	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max.	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI Transmission rate, max.  Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max.  Services — PG/OP communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services — PG/OP communication — Routing	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes  12 Mbit/s 124  Yes Yes
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max. Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services — PG/OP communication — Routing — Global data communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max. Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  Transmission rate, max. Number of DP slaves, max.  Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 basic communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes  12 Mbit/s 124  Yes Yes Yes Yes Yes Yes Yes
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 basic communication S7 basic communication S7 communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes  12 Mbit/s 124  Yes Yes Yes Yes Yes
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max. Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  Transmission rate, max. Number of DP slaves, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 basic communication — S7 communication, as client	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes  12 Mbit/s 124  Yes Yes No Yes Yes No No Yes; I blocks only Yes No
Protocols  MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection  MPI  Transmission rate, max.  Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master Transmission rate, max. Number of DP slaves, max.  Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 basic communication — S7 basic communication — S7 communication	Yes Yes Yes No  12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes  12 Mbit/s 124  Yes Yes Yes Yes Yes

— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	100
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	2 ruyte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	Z44 byte
Transmission rate, max.	12 Mbit/s
automatic baud rate search	
	Yes; only with passive interface
Address area, max.      User data per address area, max.	32 32 byta
User data per address area, max.  Services	32 byte
	Voc
— PG/OP communication	Yes
Routing     Global data communication	Yes; Only with active interface
	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
— DF V I	INO
Transfer memory	244 hyto
Transfer memory — Inputs	244 byte
Transfer memory  — Inputs  — Outputs	244 byte 244 byte
Transfer memory  — Inputs  — Outputs  2. Interface	244 byte
Transfer memory  — Inputs  — Outputs  2. Interface Interface type	PROFINET
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated	PROFINET Yes
Transfer memory  — Inputs  — Outputs  2. Interface  Interface type Isolated automatic detection of transmission rate	244 byte  PROFINET  Yes  Yes; 10/100 Mbit/s
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	PROFINET Yes Yes; 10/100 Mbit/s Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface  Interface type Isolated  automatic detection of transmission rate  Autonegotiation  Autocrossing  Change of IP address at runtime, supported	PROFINET Yes Yes; 10/100 Mbit/s Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet)	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface  Interface type Isolated  automatic detection of transmission rate  Autonegotiation  Autocrossing  Change of IP address at runtime, supported  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • MPI	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes No
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols • MPI • PROFINET IO Controller	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes  Yes 2 Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality
Transfer memory  — Inputs  — Outputs  2. Interface  Interface type Isolated  automatic detection of transmission rate  Autonegotiation  Autocrossing  Change of IP address at runtime, supported  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • MPI  • PROFINET IO Controller  • PROFINET IO Device  • PROFINET CBA	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes  Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET CBA • PROFIBUS DP master	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes Yes  Yes  Yes
Transfer memory  — Inputs  — Outputs  2. Interface  Interface type Isolated  automatic detection of transmission rate  Autonegotiation  Autocrossing  Change of IP address at runtime, supported  Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • MPI  • PROFINET IO Controller  • PROFINET IO Device  • PROFIBUS DP master  • PROFIBUS DP slave	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes  Yes  Yes  Ye
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  Yes  No No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy  PROFINET IO Controller	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  Yes  No No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes Yes
Transfer memory  — Inputs  — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI • PROFINET IO Controller • PROFINET IO Device • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  Yes  No No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI • PROFINET IO Controller • PROFINET IO Device • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max. Services	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes Yes  Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes Yes
Transfer memory  — Inputs — Outputs  2. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Change of IP address at runtime, supported Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • MPI  • PROFINET IO Controller • PROFINET IO Device • PROFINET GBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server • Media redundancy  PROFINET IO Controller • Transmission rate, max.  Services — PG/OP communication	PROFINET Yes Yes; 10/100 Mbit/s Yes Yes Yes Yes  Yes  Yes  Yes  No Yes; Also simultaneously with IO-Device functionality Yes; Also simultaneously with IO Controller functionality Yes No No No Yes; Via TCP/IP, ISO on TCP, and UDP Yes Yes  100 Mbit/s

	number of instances; 22
leachronous mode	number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— IRT	Yes
Shared device	Yes
— Prioritized startup	Yes
Number of IO devices with prioritized startup,	32
max.	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
— of which in line, max.	64
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms; $2$ ms, $4$ ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No Yea
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
FROTINET CBA	
acyclic transmission	Yes
acyclic transmission	Yes
<ul> <li>acyclic transmission</li> <li>cyclic transmission</li> <li>Open IE communication</li> <li>Number of connections, max.</li> </ul>	Yes Yes
<ul><li>acyclic transmission</li><li>cyclic transmission</li><li>Open IE communication</li></ul>	Yes Yes
<ul> <li>acyclic transmission</li> <li>cyclic transmission</li> <li>Open IE communication</li> <li>Number of connections, max.</li> </ul>	Yes Yes 8 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964,
<ul> <li>acyclic transmission</li> <li>cyclic transmission</li> <li>Open IE communication</li> <li>Number of connections, max.</li> <li>Local port numbers used at the system end</li> </ul>	Yes Yes 8 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
acyclic transmission     cyclic transmission  Open IE communication  Number of connections, max.  Local port numbers used at the system end  Keep-alive function, supported	Yes Yes 8 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>acyclic transmission</li> <li>cyclic transmission</li> <li>Open IE communication</li> <li>Number of connections, max.</li> <li>Local port numbers used at the system end</li> <li>Keep-alive function, supported</li> </ul> Protocols	Yes Yes  8 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535 Yes
acyclic transmission     cyclic transmission  Open IE communication     Number of connections, max.     Local port numbers used at the system end  Keep-alive function, supported  Protocols  PROFIsafe	Yes Yes  8 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535 Yes

Switchover time on line breek typ	200 ms; PROFINET MRP
Switchover time on line break, typ.	50
— Number of stations in the ring, max.	50
Open IE communication  • TCP/IP	Vacuus integrated DDOCINET interface and leadable EDa
	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.  Peter learning for a series time 0.411, may.	8 4.400 huta
— Data length for connection type 01H, max.	1 460 byte
Data length for connection type 11H, max.	32 768 byte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
Data length, max.	32 768 byte
■ Data length, max.      ■ UDP	
	Yes; via integrated PROFINET interface and loadable FBs 8
Number of connections, max.  Data length, max.	
— Data length, max.	1 472 byte
Web server	Vac
• supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
communication functions / header	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
	X_GET as server)
S7 communication	
S7 communication  • supported	Yes
	Yes Yes
• supported	
<ul><li>supported</li><li>as server</li></ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of
<ul><li>supported</li><li>as server</li><li>as client</li></ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul><li>supported</li><li>as server</li><li>as client</li></ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of the communication)	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication</li> <li>supported</li> <li>communication functions / PROFINET CBA (with set target of Setpoint for the CPU communication load</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC communication load) / header 50 %
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of Setpoint for the CPU communication load <ul> <li>Number of remote interconnection partners</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 % 32
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of the CPU communication load) <ul> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> </ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC communication load) / header 50 % 32 30
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of the communication for the CPU communication load <ul> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication <ul> <li>supported</li> </ul> </li> <li>communication functions / PROFINET CBA (with set target of the communication for the CPU communication load)</li> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000  4 000 byte
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication</li> <li>supported</li> <li>communication functions / PROFINET CBA (with set target of the Setpoint for the CPU communication load</li> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000  4 000 byte
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication <ul> <li>supported</li> </ul> </li> <li>communication functions / PROFINET CBA (with set target of the communication functions of the communication load)</li> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000  4 000 byte  4 000 byte  500  4 000 byte
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication</li> <li>supported</li> <li>communication functions / PROFINET CBA (with set target of the communication functions of the communication load)</li> <li>Number of the communication load</li> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> <li>Data length per connection, max.</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000  4 000 byte  4 000 byte  500  4 000 byte
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of the communication for the CPU communication load <ul> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> <li>Data length per connection, max.</li> <li>Data length per connection, max.</li> </ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC communication load) / header  50 % 32 30 1 000 4 000 byte  4 000 byte  500 4 000 byte  1 400 byte ction / with acyclic transfer / header
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>S5 compatible communication</li> <li>supported</li> <li>communication functions / PROFINET CBA (with set target of the supported)</li> <li>Setpoint for the CPU communication load</li> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> <li>Data length per connection, max.</li> <li>para length per connection, max.</li> <li>performance data / PROFINET CBA / remote interconnections</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB  See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC  communication load) / header  50 %  32  30  1 000  4 000 byte  4 000 byte  500  4 000 byte  1 400 byte  ction / with acyclic transfer / header  500 ms
<ul> <li>supported</li> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> </ul> S5 compatible communication <ul> <li>supported</li> </ul> communication functions / PROFINET CBA (with set target of the communication for the CPU communication load <ul> <li>Number of remote interconnection partners</li> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> <li>Data length of all incoming connections master/slave, max.</li> <li>Data length of all outgoing connections master/slave, max.</li> <li>Number of device-internal and PROFIBUS interconnections</li> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> <li>Data length per connection, max.</li> <li>Data length per connection, max.</li> </ul>	Yes Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)  Yes; via CP and loadable FC communication load) / header  50 % 32 30 1 000 4 000 byte  4 000 byte  500 4 000 byte  1 400 byte ction / with acyclic transfer / header

<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconne	ction / with cyclic transfer / header
— Transmission frequency: Transmission interval,	10 ms
min.	10 1113
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections,</li> </ul>	2 000 byte
max.	
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
Data length per connection, max.	450 byte
performance data / PROFINET CBA / HMI variables via I	•
Number of stations that can log on for HMI	3; 2x PN OPC/1x iMap
variables (PN OPC/iMap)	0, 2X1 14 01 0/1X IIVIQP
<ul> <li>HMI variable updating</li> </ul>	500 ms
— Number of HMI variables	200
<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
performance data / PROFINET CBA / PROFIBUS proxy	·
— supported	Yes
Supported      Number of linked PROFIBUS devices	16
Data length per connection, max.	240 byte; Slave-dependent
Number of connections	240 byte, Stave-dependent
	16
• overall	16
usable for PG communication	15
— reserved for PG communication	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	15
<ul> <li>usable for OP communication</li> </ul>	15
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	15
<ul> <li>usable for S7 basic communication</li> </ul>	14
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	14
<ul> <li>usable for S7 communication</li> </ul>	14
<ul> <li>reserved for S7 communication</li> </ul>	0
— adjustable for S7 communication, min.	0
adjustable for S7 communication, max.	14
total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
- double for routing	(active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
of which control variables, max.	14
Forcing	
. 5.5119	

• Forcing	Yes
<ul><li>Forcing</li><li>Forcing, variables</li></ul>	Inputs, outputs
<ul><li>Number of variables, max.</li></ul>	10
Diagnostic buffer	10
• present	Yes
<ul><li>Number of entries, max.</li></ul>	500
	No
<ul><li>— adjustable</li><li>— of which powerfail-proof</li></ul>	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
	Yes; From 10 to 499
— adjustable	10
— preset  Service data	10
• can be read out	Yes
Ambient conditions	165
Ambient temperature during operation	
min.	0 °C
• max.	60 °C
	00 C
configuration / header	
Configuration software	Vest VE F or higher
STEP 7  configuration / programming / bonder	Yes; V5.5 or higher
configuration / programming / header	and inchreation list
Command set     Neeting levels	see instruction list
Nesting levels     Contact functions (CEC)	8
System functions (SFC)     System function blocks (SFR)	see instruction list
System function blocks (SFB)  Programming longuage	see instruction list
Programming language — LAD	Yes
— FBD	Yes
— FBD — STL	Yes
— STL — SCL	Yes
— CFC — GRAPH	Yes Yes
— GRAPH — HiGraph®	Yes
— niGraph®  Know-how protection	1 53
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	163, WILLIOT DIOCK FILVACY
	40 mans
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	040
Weight, approx.	340 g
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